



here: refurbishment of used foundry equipment (extract)

Year	Company / Foundry	Machines	Service
2002	HEGI AG Oberburg, Switzerland	1 vibrating sand crusher Manufacturer SEGAB, Type Vibrix 8 HD	overhaul + guarantee
2004	SLR – EWM Eisenwerk Martinlamitz GmbH Martinlamitz	1 overbelt magnetic separator Manufacturer WAGNER, Type 451 – 60/60-350	overhaul + guarantee
2004	Chemieanlagenbau Staßfurt AG Staßfurt	1 continuous mixer Manufacturer AXMANN, Type TURBOMIX TMG 10	overhaul + guarantee
2005	Industrieschilder Gertrud Gerbracht Schwelm	1 mobile sand aerator Manufacturer HEINRICH HERRING, SAMUM SF 21	overhaul + guarantee
2005	IfG-Institut für Gießereitechnik GmbH Düsseldorf	Assembly and pouring station / emptying and reclamation station	overhaul + guarantee
2005	DIESING Walzwerktechnik GmbH Radevormwald	1 core sand mixer Manufacturer VOGEL & SCHEMMANN, Type Mischka I GF	overhaul + guarantee
2005	REXROTH GUSS GmbH Lohr/Main	1 jolt-squeeze pin-lift moulding machine Manufacturer BMD – Badische Maschinenfabrik, Type ARPA 450	overhaul + guarantee
2006	Dörrenberg Edelstahl GmbH Engelskirchen-Ründeroth	1 continuous mixer Manufacturer WÖHR, Type WDS 30	overhaul + guarantee
2007	VW Volkswagen Poznan Sp. Z.o.o. Poznan, Poland	1 core sand mixer Manufacturer VOGEL & SCHEMMANN, Type Mischka I GF	overhaul + guarantee
2007	CHELYABINSK TRACTOR PLANT ChTZ-URALTRAC Ltd. Chelyabinsk, Russia	1 core shooter, Manufacturer RÖPER, Type H25-CO-CB/8 1 core shooter, Manufacturer VOGEL & SCHEMMANN, Type 6.12 1 core sand preparation, Manufacturer LUEBER, Type UCM 100 2 gassing unit, Manufacturer UNTERDERWEIDE, Type UGS Gasomatik	overhaul + guarantee + new PLC-control
2008	SPERRE METALLSTØBERI A/S Elverum, Norway	1 sand cooler Manufacturer UHDE/KÜTTNER, Type DWF 850 x 3600 / SM 11/4	overhaul + guarantee
2008	PLEIGER Maschinenbau GmbH & Co. KG Witten	2 jolt-squeeze turnover moulding machine, Manufacturer Zimmermann Type W4, with new sand hoppers and discharge belt conveyors	overhaul + guarantee



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2008	DIEHL Remscheid GmbH & Co. KG Remscheid-Lüttringhausen	1 vacuum-moulding line Manufacturer ELAG, Type V-600HS.4	overhaul + guarantee
2008	Chemieanlagenbau Staßfurt AG Staßfurt	1 continuous mixer Manufacturer ECO Engineering, Type ECO-MIX 20 ER	overhaul + guarantee
2008	SAIPA MALLEABLE Co. Teheran, I.R. Iran	3 gassing units Manufacturer LUEBER, Type LW-CBS-825	overhaul + guarantee
2008	Ernstbrunner Eisengießerei GmbH & Co. KG Ernstbrunn, Austria	1 jolt-squeeze pin-lift moulding line Manufacturer BMD – Badische Maschinenfabrik, Type ARPA 300	overhaul + guarantee
2008	Meppener Eisenhütte GmbH Meppen	1 jolt-squeeze pin-lift moulding line Manufacturer ZIMMERMANN, Type GV 1	overhaul + guarantee
2009	SLR Elsterheide GmbH Elsterheide	1 overbelt magnetic separator Manufacturer WAGNER, Type 454-95/100-450	overhaul + guarantee
2010	FH Südwestfalen Abt. Meschede Fachhochschule für Technik und Wirtschaft	1 moulding sand mixer Manufacturer EIRICH, Type R 07	overhaul + guarantee
2010	Maschinenfabrik OSTERWALDER AG Lyss, Switzerland	1 core shooter, Manufacturer RÖPERWERK, Type H 80 with core sand continuous mixer and Beta-Set-gassing unit	overhaul + guarantee + new PLC-control
2010	GIENANTH GmbH Eisenberg	1 core shooter, Manufacturer RÖPER/LAEMPE, Type LKV H 12	overhaul + guarantee + new PLC-control
2010	Heizungs-Radiatoren Werk OAO «HTKP3» Nizhni Tagil, Swerdlowsk, Russia	2 moulding sand mixers, Manufacturer EIRICH, Type RV 23 1 sand cooler, Manufacturer WEBAC, Type WASK	overhaul + guarantee + new PLC-control
2011	ANDRITZ-WOLFENBERGER Special Alloy Foundry Co., Ltd. Foshan, GUANGDONG, P.R. of CHINA	2 core shooters, Manufacturer RÖPER, Type H 12 and H 80-2E 3 core sand mixer, Manufacturer VOGEL & SCHEMMANN, MISCHKA I 1 continuous mixer, Manufacturer WÖHR, Type WDS	overhaul + guarantee
2011	Kokillengießerei GUTSCHERA GmbH Selm	1 core shooter, Manufacturer RÖPER/LAEMPE, Type LKV H 12	overhaul + guarantee + new control



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2012	MEIERGUSS Limburg GmbH Limburg	1 core shooter, Manufacturer VOGEL & SCHEMMANN, Type KSM 6.25.00	overhaul + guarantee + new control
2012	DIEHL Defence Land Systems GmbH Remscheid	1 sand conveying & sand reclamation system Manufacturer RICHARDS, Type LHD 3	overhaul + guarantee + new control
2013	Heizungs-Radiatoren Werk OAO «HTKP3» Nizhni Tagil, Swerdlowsk, Russia	1 hand moulding line (for resin-bonded moulding sand)	overhaul + guarantee + new control
2013	MEIERGUSS Limburg GmbH Limburg	1 dry dust extraction filter plant Manufacturer BMD-Garant, Type GTFSL 6,0/270/720	overhaul + guarantee + new control
2015	MEIERGUSS Limburg GmbH Limburg	1 core shooter Manufacturer ROEPER, Type H 16 - CB / 80	overhaul + guarantee + new control
2015	Eisengiesserei CHL Torgelow GmbH Torgelow	1 core sand continuous mixer, Manufacturer WÖHR, Type WDS 1 core sand preparation system for Resol-CO ₂ -process	overhaul + guarantee + new control
2015	TROMPETTER GUSS Chemnitz GmbH Chemnitz	1 pneumatic vessel conveyor, Manufacturer FAT, Type S 300	overhaul + guarantee
2015	Metallgießerei GABLENZ GmbH Weingarten	1 vibrating compaction table, Manufacturer AXMANN	overhaul + guarantee
2016	Metallgießerei GÜNTER FRIEDRICH GmbH Trendelburg-Eberschütz	2 dry dust extraction filter plants, Manufacturer VENTI-OELDE, Type VPJ 12 - 16	overhaul + guarantee
2016	STICKEL GmbH Löchgau	1 moulding sand mixer, Manufacturer EIRICH, Type R 08W	overhaul + guarantee + new PLC-control
2016	H. & PH. BEHR Giesserei GmbH & Co. KG Berlin	1 vibrating sand crusher, Manufacturer JOEST, Type AUFK 600x800-350	overhaul + guarantee
2017	TROMPETTER GUSS Chemnitz GmbH Chemnitz	2 pneumatic vessel conveyors, Manufacturer FAT, Type S 300	overhaul + guarantee
2017	SIEMPELKAMP GIESSEREI GmbH Krefeld	1 core sand mixer, Manufacturer VOGEL & SCHEMMANN, Type MISCHKA II	overhaul + guarantee



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2018	ATIK Metal Sanayi ve Ticaret A.S. Aliağa, Izmir, Turkey	3 Core shooters, Manufacturer RÖPER, Types HN 6.5 HV-K, D 1 A-CO-CB, H2,5-A-CO-CB/14	overhaul + guarantee + new PLC-control
2018	BUCHHOLZ & CIE. GIESSEREI GmbH Zweibrücken	1 core shooter, Manufacturer LAEMPE, Type L 20_40 1 sand preparation, Manufacturer FMS-EUROTEK, Type ECOMIX 4	overhaul + guarantee + new PLC-control
2019	VDG Verein Deutscher Gießereifachleute e.V. Düsseldorf	1 core sand mixer, Manufacturer VOGEL & SCHEMMANN, Type MISCHKA 0 GF/79	overhaul + guarantee
2019	PHÖNIX METALLGUSS GmbH Iserlohn	1 core sand mixer, Manufacturer VOGEL & SCHEMMANN, Type MISCHKA GF 80/120 'B'	overhaul + guarantee
2019	Cronite Castings (Wuhan) Co., Ltd. Wuhan, P.R. of CHINA	1 core shooter, Manufacturer LAEMPE, L 10	new PLC-control
2020	GONTERMANN-PEIPERS GmbH Siegen	1 core sand mixer, Manufacturer VOGEL & SCHEMMANN, MISCHKA III	overhaul + guarantee
2022	MGG Stahlhofen GmbH Stahlhofen	1 core shooter, Manufacturer RÖPER/STEFFENS, type H 16	overhaul + guarantee
2022	VDL Castings Heerlen BV NL - Hoensbroek	2 core shooters, Manufacturer RÖPER, type H 16	overhaul + guarantee
2022	Gusstechnik Schopfheim GmbH & Co. KG Schopfheim	1 vibration sand attrition unit, Manufacturer F.A.T., type KVKB 3005	overhaul + guarantee