



**here: customized-planned sand processing systems
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Year	Company / Foundry	Service	Capacity
1988	Leichtmetallgießerei Hesterberg GmbH Maulburg	Conveying system to green sand preparation Planning, construction, manufacturing, commissioning	green sand preparation capacity 10 t/h
1988	Metallwerk Kisting Trier	Conveying system to green sand preparation Planning, construction, manufacturing, commissioning	green sand preparation capacity 5 t/h
1989	Kunstgießerei PLEIN GmbH Speicher	complete green sand preparation Planning, construction, manufacturing, control, commissioning	green sand preparation capacity 10 t/h
1989	Metallgießerei von der Au GmbH Sprockhövel	Conveying system to green sand preparation Planning, construction, manufacturing, commissioning	green sand preparation capacity 5 t/h
1990	KK BACHERT Aluformguss GmbH Heilbronn	Conveying system to and parts for green sand preparation Planning, construction, manufacturing, commissioning	green sand preparation capacity 20 t/h
1990	POLITIS ATTIKIS Athen, Griechenland	Parts for green sand preparation Planning, construction, manufacturing, commissioning	green sand preparation capacity 10 t/h
1990	Eisengießerei Schönebeck GmbH Porta Westfalia	complete green sand preparation Planning, construction, manufacturing, control, commissioning	green sand preparation capacity 4-6 t/h
1991	Hartmann Aluminiumgiesserei GmbH Ihrlerstein bei Kelheim	complete green sand preparation Planning, construction, manufacturing, control, commissioning	green sand preparation capacity 7 t/h
1991	Harzer Graugusswerke GmbH Zorge	Conveying system to green sand preparation and sand mixer Planning, construction, manufacturing, commissioning	green sand preparation capacity 70 t/h
1991	FRANZ HÖLTER GmbH & Co. KG Sundern	complete green sand preparation Planning, construction, manufacturing, commissioning	green sand preparation capacity 2-3 t/h
1991	Metallgusswerk FRITZ FISCHER GmbH Mühlacker	Conveying system to green sand preparation Planning, construction, manufacturing, control, commissioning	green sand preparation capacity 12 t/h
1992	Eisengießerei Carl Luber & Sohn Wien, Österreich	Conveying system to green sand preparation and sand mixer Planning, construction, manufacturing, commissioning	green sand preparation capacity 70 t/h



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1993	INFIT S.A.E. Cairo, Ägypten	complete green sand preparation Planning, construction, manufacturing, control, commissioning	green sand preparation capacity 55 t/h
1993/94	EURO-METALL ONTODEI Kft. Budapest, Ungarn	Parts for green sand preparation Planning, construction, manufacturing, commissioning	green sand preparation capacity 20 t/h
1994	WERNER RIETSCHLE GmbH + Co. KG Schopfheim	complete green sand preparation (for sister company in China) Planning, construction, manufacturing	green sand preparation capacity 5 t/h
1995	SCHÖNHERR Metallverarbeitung GmbH Chemnitz	Conveying system to green sand preparation Planning, construction, manufacturing, control, commissioning	green sand preparation capacity 30 t/h
1995	LEDA-Werk BOEKHOFF GmbH & Co. KG Leer	Conveying system to green sand preparation Planning, construction, manufacturing, control, commissioning	green sand preparation capacity 70 t/h
1995	Eisengießerei MEIKO GmbH Ettenheim	Conveying system to green sand preparation and sand cooler Planning, construction, manufacturing, commissioning	green sand preparation capacity 20 t/h
1996	HAMENZ Co. Cairo, Ägypten	complete green sand preparation Planning, construction, manufacturing, control, commissioning	green sand preparation capacity 10 t/h
1996	TRIPLEX COMPONENTS GROUP LTD Tipton, West Midlands, England	Parts for green sand preparation (moulding sand mixer) Planning, construction, manufacturing, control, commissioning	green sand preparation capacity 75 t/h
1996	VEGU - Vorpommersche Eisenwerke Ueckermünde	Conveying system to green sand preparation and sand cooler Planning, construction, manufacturing, control, commissioning	green sand preparation capacity 40 t/h
1996	GARIMA CASTINGS Jaipur, Indien	Parts for green sand preparation (sand mixer and sand cooler) Planning, construction, manufacturing	green sand preparation capacity 20 t/h
1997	WERNER LINDNER GmbH Wülfrath	Conveying system to green sand preparation Planning, construction, manufacturing, control, commissioning	green sand preparation capacity 10 t/h
1997	FYTASA, S.A. Elorrio (Vizcaya), Spanien	Parts for green sand preparation (sand mixer and sand cooler) Planning, construction, manufacturing, control, commissioning	green sand preparation capacity 90 t/h



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1997	VAW alucast GmbH Dillingen	complete green sand preparation Planning, construction, manufacturing, control, commissioning	green sand preparation capacity 25 t/h
1997	KULTHORN KIRBY Foundry Co. Ltd. Chachoengsao, Thailand	Parts for green sand preparation (sand cooler) Planning, construction, manufacturing, control	green sand preparation capacity 120 t/h
1998	Metallverarbeitung FEHRMANN GmbH Hamburg	Conveying system to and parts for green sand preparation Planning, construction, manufacturing, commissioning	green sand preparation capacity 20 t/h
1998	METALLGUSS SCHIEFELBUSCH GmbH Stahlhofen	Conveying system to green sand preparation Planning, construction, manufacturing, commissioning	green sand preparation capacity 20 t/h
1998	MIELE & Cie. Gütersloh	Parts for green sand preparation (sand screening and cooling line) Planning, construction, manufacturing, control	green sand preparation capacity 80 t/h
1999	SHW - Schwäbische Hüttenwerke GmbH Aalen-Wasseraltingen	Parts for green sand preparation (moulding sand mixer) Planning, construction, manufacturing, control, commissioning	green sand preparation capacity 40 t/h
1999	Metallgießerei GUTSCHERA GmbH Selm	complete green sand preparation Planning, construction, manufacturing, control, commissioning	green sand preparation capacity 10 t/h
2000	Eisengießerei Tangerhütte GmbH Tangerhütte	complete green sand preparation Planning, construction, manufacturing, control, commissioning	green sand preparation capacity 35 t/h
2001	SACHS-GUSS GmbH Kitzingen	Relocation and extension of a green sand preparation Planning, construction, manufacturing, control, commissioning	green sand preparation capacity 120 t/h
2001	Eisenwerk Martinlamitz GmbH Schwarzenbach/Saale	Conveying system to and parts for green sand preparation Planning, construction, manufacturing, commissioning	green sand preparation capacity 60-80 t/h
2003	P.T. BAKRIE TOSANJAYA Rawamangun, Jakarta, Indonesien	complete green sand preparation Planning, construction, manufacturing, control, commissioning	green sand preparation capacity 40 t/h
2003/04	Pompe e Fonderia Brunner Magadino, Schweiz	complete green sand preparation Planning, construction, manufacturing, control, commissioning	green sand preparation capacity 5 t/h



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2004	SACHS-GUSS GmbH Kitzingen	Extension of the conveying system to green sand preparation Planning, construction, manufacturing, control, commissioning	green sand preparation capacity 120 t/h
2004	Metallgießerei GUTSCHERA GmbH Selm	Extension of the conveying system to green sand preparation Planning, construction, manufacturing, control, commissioning	green sand preparation capacity 8 t/h
2005	GARIMA CASTINGS Jaipur, Indien	Parts for green sand preparation (sand mixer, screen, sand cooler) Planning, construction, manufacturing, control, commissioning	green sand preparation capacity 60 t/h
2006	Metallgießerei GUTSCHERA GmbH Selm	Extension of the conveying system to green sand preparation Planning, construction, manufacturing, control, commissioning	green sand preparation capacity 8 t/h
2006/07	PAUL u. HELMUT VITZ GmbH & Co. KG Velbert	Relocation and extension of a green sand preparation Planning, construction, manufacturing, control, commissioning	green sand preparation capacity 6-8 t/h
2007	ALLWEILER AG Radolfzell/Bodensee	Conveying system to green sand preparation Planning, construction, manufacturing	green sand preparation capacity 20 t/h
2008	METALLGUSS FRANZ GmbH & Co. KG Bad Rappenau	complete green sand preparation Planning, construction, manufacturing, control, commissioning	green sand preparation capacity 15 t/h
2008	EMG CASTING AG Waldkraiburg	Conveying system to green sand preparation Planning and supply of conveying system	green sand preparation capacity 80 t/h
2010	FRANKEN-GUSS GmbH Kitzingen	Parts for green sand preparation (additional additive silo) Planning, construction, manufacturing, commissioning	Bentonite transport capacity 5 t/h
2011/12	NIZHNI TAGIL RADIATORENWERK Nizhni Tagil, Russland	Parts for green sand preparation (sand mixer, screen, sand cooler) Planning, construction, manufacturing, control	green sand preparation capacity 100 t/h
2011/12	METALLGIESSEREI VON DER AU Sprockhövel	Relocation and extension of a green sand preparation Planning, construction, manufacturing, control, commissioning	green sand preparation capacity 6 t/h
2011/12	Metallgießerei MARKTRODACH GmbH Marktrodach	complete planning of a non-ferrous foundry Planning, construction, manufacturing, control, commissioning	green sand preparation capacity 2 t/h



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2013	F. CHRISTEN AG Bergdietikon, Schweiz	Bentonite conveying and dosing system Planning, construction, manufacturing, control, commissioning	Bentonite transport
2013/14	Gießerei FRIEDRICHSHÜTTE GmbH Laubach	Parts for green sand preparation (sand screen, sand cooler, sand hopper, sand conveying system) Planning, construction, manufacturing, control, commissioning	green sand preparation capacity 30 t/h
2014/15	Werner Lichy e.K. Berlin	Sand- and additives supply Planning, construction, manufacturing, control, commissioning	conveying system capacity 2-3 t/h
2015	Metallgießerei Günter Friedrich GmbH Trendelburg-Eberschütz	complete green sand preparation Planning, construction, manufacturing, control, commissioning	green sand preparation capacity 15-20 t/h
2015	F. CHRISTEN AG Bergdietikon, Schweiz	vacuum sand conveying system for the filling of a new 3D printer Planning, construction, manufacturing, control, commissioning	sand transport
2016/17	Gießereigesellschaft mbH Böhmfeld & Co. Geseke	complete green sand preparation Planning, construction, manufacturing, control, commissioning	green sand preparation capacity 15 t/h
2016/17	Gusstechnik Schopfheim GmbH & Co. KG Schopfheim	connection & extension of conveying system to green sand preparation Planning, construction, manufacturing, control, commissioning	green sand preparation capacity 90-95 t/h
2018	Metallguß Sulingen GmbH Sulingen	Modification and extension of a green sand preparation Planning, construction, manufacturing, control, commissioning	green sand preparation capacity 20 t/h
2019	Metallgießerei GUTSCHERA GmbH Selm	Extension of conveying system to green sand preparation Planning, construction, manufacturing, control, commissioning	green sand preparation capacity 8 t/h
2020	Metallguß Sulingen GmbH Sulingen	Automation of conveying system of green sand preparation Planning, construction, manufacturing, control, commissioning	green sand preparation capacity 20 t/h
2023	Metallgießerei Günter Friedrich GmbH Trendelburg-Eberschütz	Addition of an additive injection dosage Planning, construction, manufacturing, control, commissioning	green sand preparation capacity 15-20 t/h
2024	M. BUSCH GmbH & Co. KG Meschede-Wehrstapel	Installation of a bypass sand transport for moisture dosage system Planning, construction, manufacturing, commissioning	green sand preparation capacity 120 t/h