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Year	Company / Foundry	Production program of company / Foundry	Service
1981	L. & C. STEINMÜLLER GmbH Gummersbach	GJL- foundry (for own use & jobbing foundry)	Liquidation of foundry
1982	ACO Ahlmann GmbH & Co. Andernach/Rhein	Sanitary castings (bath tube manufacturing) Supply of moulding line and sand preparation plant to Argentina	Liquidation of foundry
1984/85	K.H.D Klöckner-Humboldt Deutz AG Branch Fahr, Stockach	Automotive castings (own use & jobbing foundry; rear axle production) Supply of moulding line to Italy – Company Carraro, Montebeluna	Liquidation of foundry
1986	RIETER-WERKE GmbH Konstanz	GJL-/GJS- foundry (for own use & jobbing foundry)	Liquidation of foundry
1986	Essener Eisenwerke Subsidiary of PASSAVANT Group, Essen	Sewage castings	Liquidation of foundry
1987	ACHENBACH BUSCHHÜTTEN GmbH Siegen-Kreuztal	Foundry for Roll castings Supply of tool working machining centers for rolls to South Korea	Liquidation of foundry
1987	AMMANN IMA GmbH, Alfelder Eisenwerke, Alfeld/Leine	Foundry for Engineering castings and wear resistant castings (production in furan water-glass bounded process)	Liquidation of foundry
1987	Waldemar Pruss Armaturenfabrik GmbH Hannover	Foundry for fitting castings in GJL, bronze and brass	Liquidation of foundry
1987	HVT LINK Oberkirch Oberkirch	Foundry for Engineering castings (wood working machines)	Liquidation of foundry
1988	Gewerkschaft Eisenhütte Westfalia GmbH Lünen	Foundry for Engineering castings (columns, gear box housings) and wear resistant castings (mining tools) in GJL and GJS	Liquidation of foundry
1988	CHEMET GmbH Hamburg	Aluminium melt complete production line for aluminium-, grit-, -powder, -granulation, -block-atomisation	Sale of complete production line
1989	E.G.O Elektro-Gerätebau GmbH Oberderdingen	Manufacturing of hearth & oven castings and household appliances	Liquidation of foundry

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1989/90	VW - VOLKSWAGEN AG Wolfsburg	Automotive castings	Liquidation of foundry (partially) Liquidation of pilot GJL-/Al-foundry
1990	RUHRGLAS GmbH Essen	Glass ware moulds (own use) and jobbing foundry	Liquidation of foundry
1991	Meskendahl Eisen- u. Metallguß GmbH Radevormwald	Engineering castings (tooling machines and gear construction) Manufacturing of hand-moulded castings in big and small series	Liquidation of GJL-/GJS- foundry
1992	MUNZ KG Heilbronn	Automotive castings Manufacturing of high-grade Aluminium castings	Liquidation of Aluminium foundry
1992/93	GEBR. SULZER AG CH-Oberwinterthur (Schweiz)	Marine Diesel engines Jobbing Foundry (Mechanical Engineering & Textile Machines Industry)	Liquidation of foundry
1993	Eisengiesserei Franz Kramer Eschweiler GmbH & Co. KG	Jobbing Foundry Manufacturing for Mechanical Engineering and tooling machines	Liquidation of GJL-/GJS- foundry
1993	Bockenheimer Eisengiesserei und Maschinenfabrik GmbH Frankfurt	Non- and high-alloyed steel castings for Petroleum-, Chemical and Petrochemical Industry, Mechanical Engineering and mountings Manufacturing of hand-moulded castings in small series	Liquidation of Steel foundry
1993	ATB FLENDER ATB-LOHER Antriebstechnik AG Welzheim	Big series production for engine units Machine-, vehicle-, mountings-, gear box- and motor construction	Liquidation of GJL-/GJS- foundry
1993	G. M. PFAFF AG Karlsruhe	Single and Serial production for Mechanical Engineering-, mountings- and cement industry GJL-, GJS-foundry and wear-resistant alloyed castings	Liquidation of foundry
1993	GIESSEREI TRIKES GmbH Lörrach	Manufacturing for mountings-, gear box-, compressor-, pumps-, agricultural engines- and tooling machines industry	Liquidation of GJL-/GJS- foundry
1993	Eisengießerei Grüninger & Prem GmbH Kirchheim	Manufacturing for Mechanical Engineering-, electro motor-, and machine tool industry, textile, turning and agricultural machines	Liquidation of GJL-/GJS- foundry
1993	JULIUS JEDELE GmbH & Co. KG Aalen	Single and Serial production for Mechanical Engineering and machine tool industry	Liquidation of GJL-/GJS- foundry

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Year	Company / Foundry	Production program of company / Foundry	Service
1993	Metallgießerei und Metallwerk KANZ AG CH-Zürich	Manufacturing of heavy metal castings in high-grade quality as well as brass-, bronze-, aluminium- and continuous castings	Liquidation of foundry
1994	A. FRIEDR. FLENDER AG Bocholt	Small and big series production for Machine-, gear box-construction as well as agricultural-, road building and machine tool industry	Liquidation of GJL-/GJS- foundry
1994	Eisengießerei und Pumpenfabrik FRITZ STOZ GmbH & Co. Weingarten	Manufacturing of hand-moulded castings in small series Mech. Engineering, Chemical-, Petrochemical-, Petroleum Industry	Liquidation of GJL-/GJS- foundry
1994	J. M. VOITH GmbH Heidenheim	Big series production for Automotive and Electro Industry	Liquidation of GJL-/GJS- foundry
1994	MAHLE-J. WIZEMANN GmbH & Co. KG Stuttgart - Branch Aldingen	Manufacturing of cylinder bushes as well as valve control parts	Liquidation of GJL-/GJS- foundry
1994	Maschinenfabrik und Eisengießerei Phönix AG Ratingen	Serial production of railway brake pads	Liquidation of GJL- foundry
1994	PERNER TECHNOGUSS GmbH Baar-Ebenhausen	Mech. Engineering-, mountings- and agricultural machines Industry GJL-, GJS-foundry and alloyed steel castings	Liquidation of foundry
1995	LAUINGER GUSS GmbH & Co. KG Lauingen	Small and big series production for vehicle-, machines and agricultural machines Industry GJL-, GJS-foundry and high-alloyed steel castings	Liquidation of foundry
1996/97	ERHARD ARMATUREN GmbH Branch Oettingen	Single and Serial production for mountings, axle bearings and gear box housings, planetary carriers and pump elements	Liquidation of foundry
1997	P. D. RASSPE SÖHNE GmbH & Co. KG Solingen	Serial and big series production for Automotive Industry, ship and machine construction, agricultural, building and electro machines GJL-, GJS-foundry as well as chill and malleable castings (GJMW)	Liquidation of foundry
1997	DEUTSCHE BUNDESBAHN AG Hannover	Serial production of railway brake pads for own use	Liquidation of foundry + cleaning of buildings
1998	MAN-ROLAND Druckmaschinen AG Offenbach	Engineering castings (print machines) for own use Small casting production (GJL, GJS)	Sale of machines for castings production

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1998/99	VON ROLL INFRATEC S.A. CH-Delemont (Schweiz)	GJL-, GJS-jobbing Foundry (reorganisation of group structure)	Liquidation of moulding line and foundry machines
1998/99	P+S GUSS GmbH Branch Zella-Mehlis	Single and Serial production	Liquidation of GJL-/GJS- foundry
1998/99	RITTINGHAUS Systemtechnik GmbH Hemer-Sundwig	Serial production Brass die casting foundry	Liquidation of foundry
1999	ERHARD ARMATUREN GmbH Branch Heidenheim	Single and Serial production	Liquidation of GJL-/GJS- foundry
1999	Metallwarenfabrik BÜSCHE GmbH & Co. KG Neuenrade	Heavy Metal castings	Liquidation of foundry
2000	Eisengießerei Chemnitz GmbH Chemnitz	GJL-jobbing Foundry	Liquidation of GJL- foundry
2001/02	Salzgitter AG Salzgitter	GJL-, GJS-jobbing Foundry Manufacturing of hand-moulded castings in small series (gas turbines, Castor-Behälter, etc.)	Liquidation of GJL-/GJS- foundry
2001/02	VAW HYDRO motorcast Ltd. GB-Leeds (England)	Automotive castings (motor blocks and cylinder heads) Big series production of high-grade aluminium castings	Liquidation of Aluminium foundry
2002	OTTO KLEINER Inh. M. Albus Nachf. GmbH & Co. Mindelheim	GJL-, GJS-jobbing Foundry	Liquidation of GJL-/GJS- foundry
2003/04	PÖRRINGER + SCHINDLER Guss GmbH Zweibrücken	Hydraulic castings GJL-, GJS-jobbing Foundry (Mechanical Engineering Industry)	Liquidation of GJL-/GJS- foundry
2007/8	IBP BÄNNINGER GmbH Gießen	Single and Serial production for mountings Manufacturing of heavy metal castings in high-grade quality as well as brass-, bronze-, und continuous castings	Liquidation of flaskless moulding line and foundry machines

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2010/11	Aarhus Metalstøberi A/S DK-Hadsten	Metal jobbing Foundry	Liquidation of Aluminium foundry
2010/11	Maschinenfabrik und Eisengießerei BEHRINGER GmbH Kirchardt	Engineering castings (industrial saws) for own use Small casting production (GJL, GJS) (newly constructed modern foundry with double capacity)	Liquidation of GJL-/GJS- foundry
2010/11	MAN Diesel & Turbo SE DK-Frederikshavn	Marine diesel engines GJL-, GJS-jobbing Foundry (Mechanical Engineering Industry)	Liquidation of GJL-/GJS- foundry
2011	Näfveqvarns Bruk AB S-Nävekvarn	Metal jobbing Foundry	Liquidation of Aluminium foundry
2011	OSTERWALDER AG CH-Lyss	GJL-, GJS-jobbing Foundry	Liquidation of GJL-/GJS- foundry
2012	CITYBEL N.V. – Fonderies Desbeck B-Hoeilaart	GJL-, GJS-jobbing Foundry	Liquidation of GJL-/GJS- foundry
2012	AWG Fittings GmbH Giengen/Brenz	Single and Serial production of fittings for fire brigade tools Small casting production (AI)	Valuation and partly Liquidation of Al-foundry
2013	Ernstbrunner Eisengießerei GmbH & Co.KG ING. HANS HAMMERSCHMIED, A-Ernstbrunn	GJL-, GJS-jobbing Foundry	Liquidation of GJL-/GJS- foundry
2013	W. KNUDSENS METALSTØBERI ApS DK-Jaegerspris	Metal jobbing Foundry	Liquidation of Aluminium foundry
2014	Metalstøberi Johan Jensen og søn DK-Glostrup	Metal jobbing Foundry	Liquidation of Bronze foundry
2015/16	Metallgießerei Huck GmbH Rot am See	Metal jobbing Foundry	Liquidation of Aluminium foundry
2014	RANI AB – Gjuteriet Kolbäck (former VARNÄSFÖRETAGEN AB) S-Kolbäck	Automotive castings (oil sumps) big series production of high-grade aluminium castings	Liquidation of Aluminium foundry

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2016/17	A. Fichtner Alu-Guss GmbH Geretsried	Metal jobbing Foundry	Liquidation of Aluminium foundry
2017	Eisengießerei Wilhelm Güsken GmbH & CO. KG Viersen	GJL-jobbing Foundry	Liquidation of GJL- foundry
2017	Metallgießerei Karlshütte GmbH Osnabrück	Metal jobbing Foundry	Valuation report
2017/18	Gießerei Erzenberg AG Liestal, Schweiz	GJL-, GJS-jobbing Foundry (manhole covers & sewage castings)	Liquidation of GJL-/GJS- foundry
2018	SQ Deutschland GmbH Kassel	Manufacturing of feeders & risers	Valuation report
2019	AMG – Aluminium Metall Guss CH-Gontenschwil	Metal jobbing Foundry	Sale of the remaining facilities and equipment
2019	Aluguss Jansen e.K. Solingen	Metal jobbing Foundry	Sale of the remaining facilities and equipment
2021	KorundAl GmbH Bad Rappenau	Metal jobbing Foundry	Sale of the remaining facilities and equipment
2022	Eisengießerei Karlshütte GmbH Bünde	GJL-jobbing Foundry	Sale of the remaining facilities and equipment
2022	WAELES BV NL – Nieuw Vennep	GJL-jobbing Foundry	Sale of the remaining facilities and equipment