



INGENIEURBÜRO KRÄMER GMBH

E5079Kn

1 core shooter

Manufacturer	LAEMPE
Type	L-10 HB
Built in	1991
Serial no.	628

- o automatic manufacturing of sand cores by hot processes (i.e. HotBox)
- o electric resistance-heated core boxes
- o vertical and/or horizontal core box partition
- o vacuum clamping of shooting plate and side clamps
- o discharge slide
- o hydraulic aggregate
- o cabin housing
- o sand filling by means of hose and filling funnel with jolter
- o electric control unit with PLC-control

Technical details:

- shooting volume 10 l
- core box dimensions 450 x 300 x 500 mm
- heating plate dimensions 405 x 245 x 55 mm
- connected loads 3 x 380 V, 50 Hz